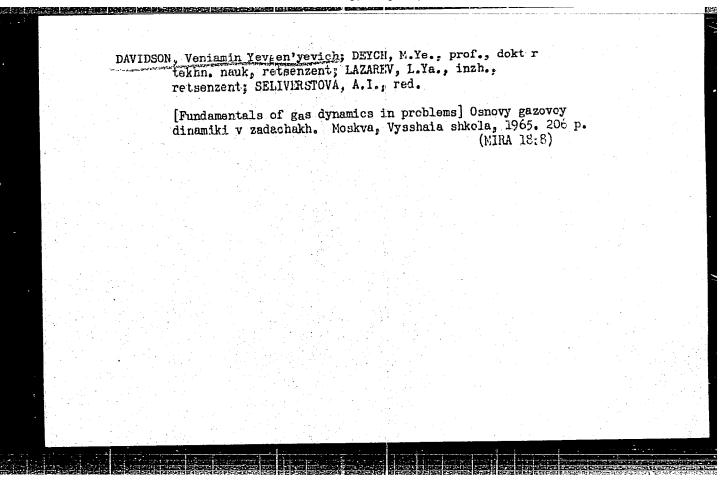
Collection of Problems in Gas (Cont.) SOV/4016	
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DAVIDSON, V.Ya. [Davydson, V.IE.] (Dnepropetrovsk)

Flat plate in a divergent two-dimensional flow of an incompressible fluid. Prykl.mekh. 8 no.5:541-545 '62. (MIRA 15:9)

1. Dnepropetrovskiy gosudarstvennyy universitet. (Fluid dynamics)



AVRAKHOV, F.I., inzh.; DAVIDSON, V.Ye., dotsent; ZHOLOB, V.M., inzh.; KOVAL¹CHUK, V.R., inzh.; STASEV, A.A., inzh.; STASENKO, D.N., inzh. Crushing of iron ore by normal impact against a metal barrier.

Izv. vys. ucheb. zav.; gor. zhur. 8 no.1:142-145 '65. (MIRA 18:3)

1. Dnepropetrovskiy gosudarstvennyy universitet. Rekomendovana kafedroy aeromekhaniki i teorii uprugosti.

ACC NR: AR6006200

SOURCE CODE: UR/0124/65/000/010/B042/B042

AUTHOR: Davidson, V. Ye.

TITLE: Acceleration of solid particles by a stream of gas in a cylindrical tube

SOURCE: Ref. zh. Mekhanika, Abs. 10B295

REF SOURCE: Sb. Teplo- i massoobmen v dispersn. sistemakh. Minsk, Nauka i tekhnika, 1965, 101-109

TOPIC TAGS: compressible flow, gas flow, subsonic flow, supersonic flow, PARTICLE SIZE, ACCELERATION)

ABSTRACT: The author solves the univariate problem of acceleration of cubic particles

by a <u>subsonic compressed gas flow</u>. Steady-state motion is assumed for the gaseous and solid phases and interaction between the moving medium and the walls of the tube is disregarded together with interaction between the solid particles. The author introduces the idea of the effective area of the solid phase $F_{r} = \frac{1}{r} \int_{r}^{r} F_{r}(t) dt$ to derive a

"hydraulic" formula for the mass of the solid material transported through a given cross section of the tube in one second. Here $F_{\rm e}$ is the effective area of the solid phase, $F_{\rm t}$ is the area occupied by the solid phase in the given section of the tube at

Cord 1/2

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ACC NR: AR6006200

o.

a given moment, t is time and au is the period of averaging. The problem to be solved is then very similar to the problem of calculating the characteristics of a low pressure injector pump with a cylindrical mixing chamber. By analogy with the methods developed for application to pumps of this type, the initial formulas are equations of momentum, energy and discontinuity which are supplemented by the equation of motion for one of the solid particles. The necessary relationships for calculating the characteristics of the given system are derived and analyzed. It is shown in particular that the length of the tube necessary for accelerating solid particles to a given velocity is proportional to the characteristic dimension (coarseness) of the particles being accelerated. The resultant data are also formally applied to studying the process of transportation of solid particles by a supersonic flow. However, in the author's opinion, solution of the problem of potential applications in this case requires experimental clarification of details of a physical nature such as the form of shock waves, conditions of tube constriction, etc. Limiting conditions of operation in the given system are analyzed and two possible sets of operating conditions are established. No comparison is made between theoretical and experimental data. Yu. A. Lashkov. [Translation of abstract]

SUB CODE: 20

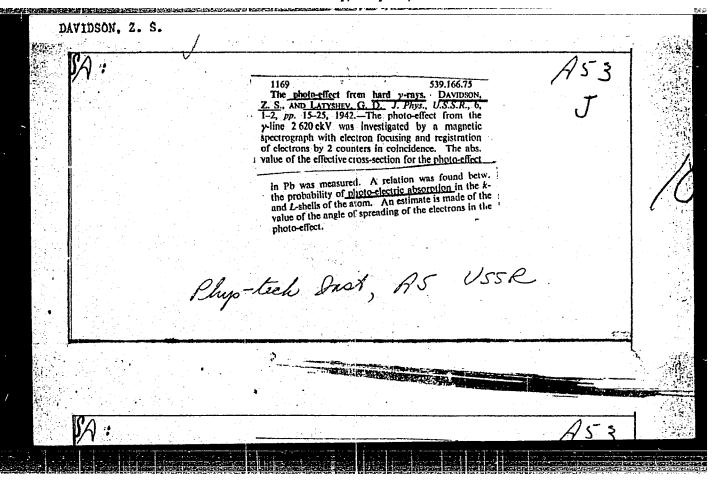
15

Card 2/2

DOGANOVSKIY, M.G., doktor sel'skokhoz.nauk; DAVIDSON, Ye.I., kand.tekhn.nauk

Automatic protective mechanism for plews. Trakt. i sel'khozmash. no.9:24-25 S '65. (MIRA 18:10)

l. Nauchno-issledovatel'skiy institut mekhanizatsii i elektrifikatsii sel'skogo khozyaystva Severo-Zapada.



DAVIDYAN, A. I.

DAVIDYAN, A. I. -- "Clinical-Experimental Data on Bone Surgery of Defects of the Lower Jaw." Azerbaydzhan Stato Medical Inst. Paku, 1955. (Dissertations for the Degree of Candidate in Medical Sciences).

SO: Knizhnaya Letopis', No 9, 1956

KURBANOV, G.R., zasl.deyatel'neuki, prof., DAVIDYAN, A.I., kand.med.neuk

Primary bone surgery of the lower jaw. Azerb.med.zhur.no.7:115-116
J1 '58 (MRA 11:8)

(JAWS-SURGERY)

1, 10012-67 EWT(1) JK ACC NR: AF6029006 (N) SOURCE CODE: UR/0399/	66/000/006/0064/0069
AUTHOR: Musabayov, I. K. (Doctor of medical sciences, Professor); (Candidate of medical sciences); Ambartsumov, S. M. (Candidate of mikhaylovskaya, O. G.; Kotyuminskaya, N. A.; David'yan, A. O.	Novskiv. M. V.
CRG: Uzbok Scientific Research Institute for Epidemiology, Microbi Infectious Diseases/Director, Candidate of Medical Sciences K. Yu. (Uzbokskiy nauchno-issledovatel'skiy institut epidemiologii, mikrob	ology and Yusupov/, Tashkent iologii i
infoktsionnykh zabolevaniy) TITIE: Clinical and epidemiological parallels in patients suffering paratyphoid treated with levomycetin in combination with vaccine	ng from typhoid or
SOURCE: Sovetskaya meditsina, no. 6, 1966, 64-69 TOPIC TAGS: bacterial disease, man, antibiotic, vaccine, clinical	medicine
ABSTRACT: Effects are compared from observations on 743 patients paratyphoid; 355 were treated with levomycetin and typho-paratyphoid group) and 388 only with levomycetin (second group). The patients group) and 388 only with levomycetin (second group). Over he random; 15 cases were mild, 628 moderate and 100 serious. Over he been vaccinated against these infections in the last 2 years. In usual symptomatic theorapy, levomycetin was given until normal temporary.	s B divaccine (first were selected at lif of each group had addition to the
Card 1/2 UDC: 616.927+616.927.7]-085.	
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APPROVED FOR RELEASE: Thursday, July 27, 2000 CIA-RDP86-00513R000509810

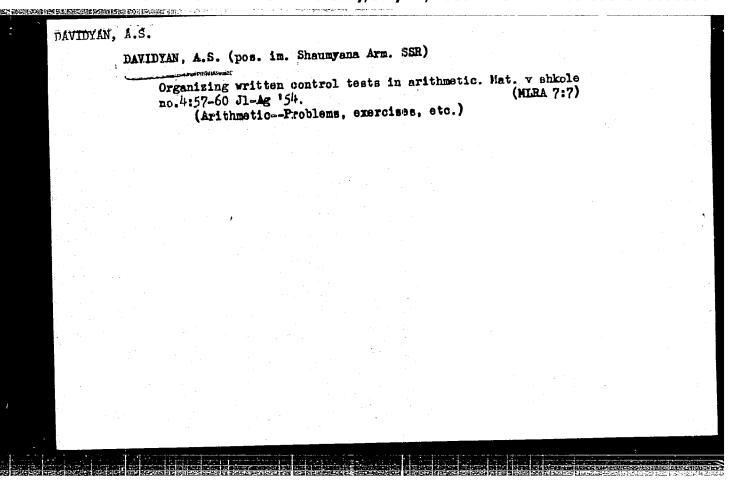
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ACC NR: AP6029006

)

10 days; the first group also received 9 subcutaneous vaccinal injections in increasing doses. Tolerance was satisfactory. Studies of factors of non-specific immunity (properdin level and complement titer) showed a statistically valid higher and more sustained properdin level in the first group and less decline of complement titer at the climax of the disease. Compared to the second group, the first group had a return to normal temperatures 1½ times faster, subfebrile temperatures and complications were half as frequent, and relapses were 1/6 (1/9.5 for typhoid). For a study of the carrier state, epidemiologic observations were conducted once a month for no less than 1 year; in the first group, 2.1% were found chronic carriers of abdominal typhus, in the second 4.7%. It was concluded that combined treatment with antibiotics and subcutaneous vaccine is highly effective and gives nonspecific protection in typhoid fever and paratyphoid. The properdin levels reflect the stage of the diseases, their severity, and the effectiveness of treatment. There were fewer relapses and fewer carriers. The treatment is recommended for typhoid fever. For paratyphoid A and B, better means and methods are required, in particular possible application of the corresponding monovaccines. Orig. art. has: none.

SUB CODE: 06, 107/ SUBM DATE: none/ ORIG REF: 012



Industrial methods for erecting electric power transmission lines in mountaious regions. Prom.Arm. 4 no.3:48-52 Mr '61. (MIRA 14:6) 1. Gosudarstvennyy nauchno-tekhnicheskiy komitet Soveta Ministrov

Armyanskoy SSR. (Armenia-Electric lines--Overhead)

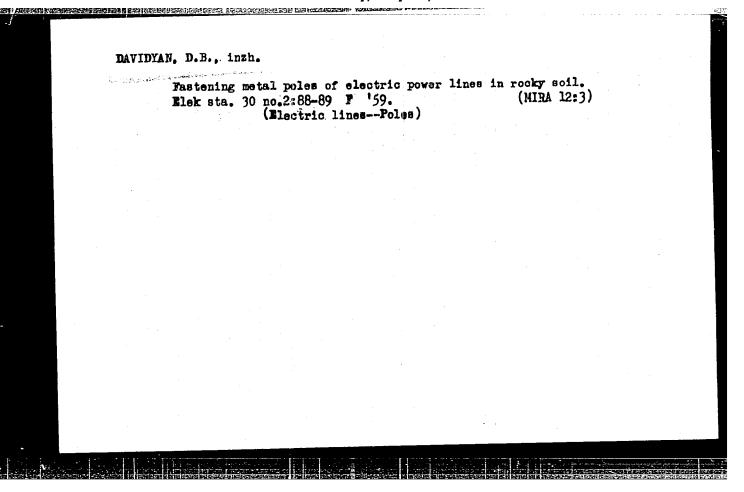
;

DAVIDYAN, D.

The first in the U.S.S.R. high-mountain 220 kilovat electric line.

Prom.Arm. 6 no.9:50-55 S '63. (MIRA 16:12)

1. Gosudarstvensky komitet Soveta Ministrov Armyanskoy SSR po koordinatsii nauchno-issledovatel'skilch rabot.



DAVIDYAN, D.B.; ARUTYUNYAN, S.B., red.; PANIKYAN, O., tekhn. red.

[Electric power transmission lines in the high mountains of Armenia] Vysokogornye linii elektroperedachi Armenii. Erevan, Armgosizdat, 1961. 137 p. (MIRA 14:9)

(Armenia—Electric lines—Overhead)

S/081/63/000/004/028/051 B149/B186

AUTHORS: Gluzman, L. D., Leyba, V. S., Davidyan, D. N., Yefimenko, V. M.

TITLE: The preparation of diphenic acid from phenanthrene

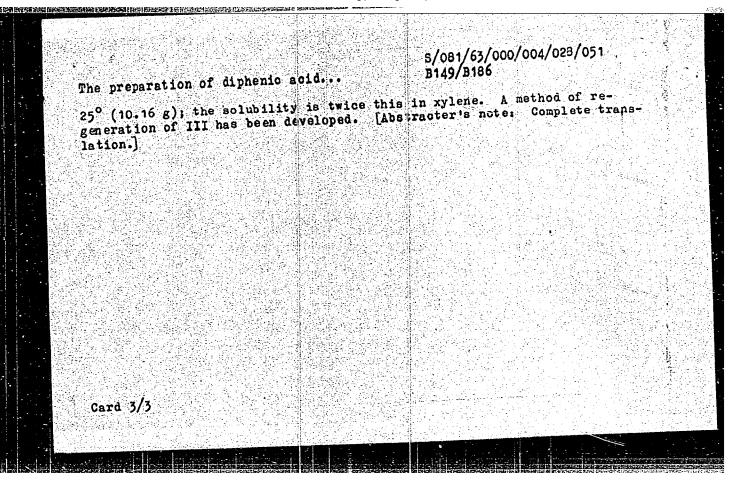
PERIODICAL: Referativnyy zhurnal. Khimiya, no. 4, 1963, 461, abstract 4N78, (Sb. nauchn. tr. Ukr. n.-i. uglekhim, in-t.", no. 13 (35), 1962, 144 - 156)

TEXT: In order to develop an industrial method for the preparation of diphenic acid (I), a detailed study was made of liquid-phase exidation of both pure and commercial grade phenanthrene (II) with H₂O₂ and CH₃COOH (III). The reaction was performed under various conditions with successive alteration of the parameters affecting the course of the exidation; ratio of II, the parameters affecting the course of the exidation; ratio of II, H₂O₂ and III, concentrations of H₂O₂ and III, temperature, duration of H₂O₂ addition and duration of exidation, and intensity of stirring during the addition of H₂O₂ and during auto-exidation. The effect of various catalysts addition of H₂O₂ and during auto-exidation. The effect of various catalysts (such as (NH₄)₂MoO₄, MgSO₄, MmSO₄, CuSO₄, KHSO₄, CH₅COONa, (CH₅COO)₂CO, Chrome-nickel alum and others), of different sorts of steel proposed Card 1/3

S/081/63/000/004/02⁸/051 B149/B186

The preparation of diphenic acide.

for the construction of the pilot plant [1X18H9T (1Kh18N9T) and 1X18H12M9T (1Kh18N12M9T)], of the quality of the initial II and its admixtures were investigated. The optimum conditions were found to be; ratio (in parts by weight) II: III: H202 (30%) = 1:5:3.2, temperature 90-92°, duration of oxidation 32hrs. The period of addition of $H_2 O_2$ has no effect on the yield of I. Stirring during the addition of ${
m H_2O_2}$ and during the reactions must be slow. The reaction can be achieved without catalysts (the ones listed above have no positive effect) with a 75-80% yield of I. The presence of anthracene (10-20%) and carbazole (2-5%) admixtures in II has no appreciable effect on the yield and quality of I. Optimum conditions for the isolation of I were found. The most complete is olation and highest degree of purity was achieved by: distillation of III under vacuum at 75% to 1/3 of the volume and cooling of the residue to 15°. The crystals which separate are washed on the filter with 10% solution of III. The yield of I (with m.p. ~228°) is 65-68%. The solubility of I in III, H20, CH3COCH3, dioxane, CH3OH, C2H5OH, C6H6 and xylene was determined over the range 20-900 (the results are given in the form of graphs. For organic solvents, I is least soluble in C6H6 at Card 2/3



DAVIDYAN, G. G.

"The Effect of Certain Environmental Factors on the Development of the Valuable Agricultural Characteristics of Flax." Cand Agr Sci, All-Union Inst of Plant Growing; All-Union Order of Lenin Academy of Agricultural Sciences imeni V. I. Lenin, Leningrad, 1955. (KL, No 12, Mar 55)

So: Sum. No 670, 29 Sept 55 - Survey of Scientific and Technical Dissertations Defended at USSR Higher Educational Institutions (15)

DAVIDYAN, G.G., kand. sel'skokhoz. nauk

Effect of light on the growth and development of hemp.
Agrobiologiia no.6:922-925 N-D '63. (MIRA 17:2)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut rasteniye-vodstva, Leningrad.

AUTHORS:

Popil'skiy, R. Ya., Davidyan, I. G. SOV/131-58-8-6/12

TITLE:

On the Anisotropy of the Structure of Pressed Refractory

Products (Ob anizotropii struktury pressovannykh ogneupornykh

izdeli;)

PERIODICAL:

Ogneupory, 1958, Nr 8, pp 372-376 (USSR)

ABSTRACT:

The anisotropy of the structure of materials can be brought about during the process of charging and pressing the powder. As shown in the paper by A. S Berezhnyy, this is connected with the configuration of the particles during pressing. In this article the experimental results are mentioned by which the anisotropy of the structure of pressed materials is characterized. The experiments were carried out with a fireclay mass consisting of 40 % clay found at Chasov-Yarskoye and 60 % kaolin fireclay with a water-absorbing capacity of 2 %, as well as with easily meltable clay; a description of the experiments is given. The fireclay samples were burned in the laboratory furnace at 1350, and clay samples were burned at a temperature of 1100. The values determined for the specific weight and for porosity are given by table 1. The results obtained when determining the linear shrinkage of samples by fire are

Card 1/3

On the Anisotropy of the Structure of Pressed Refractory Products

given in table 2. Permeability to gas was determined by means of the device FP-2; results are given in table 3. Instead of testing tessile strength, bending and breaking strength tests were carried out as arrangements for other tests could not be made. An illustration shows the scheme of the production of plates and the carrying out of bending tests. Test results are given in table 4. The amount of pressure applied within the limits of test conditions, as well as the character of the fireclay grains exercised no influence upon the change of mechanical properties. Conclusions: 1) The values for permeability to gas testify to an orientation of pores in a direction that is vertical to that of pressure. 2) The connection between the grains of the material is weaker in the direction of pressure than in the direction that is vertical to pressure. 3) It may be assumed that structural stratification is brought about in the first line by the elastic expansion of the material in the mold after pressure ceases. 4) The anisotropy of the pressed refractory fireclay products may in practice occasionally influence the permeability to gas of a refractory brick structure, as well as other properties (such as resistance to slags, heat-resist-

Card 2/3

SOV/131-58-8-6/12

On the Anisotropy of the Structure of Pressed Refractory Products

ance, and thermodynamic properties). 5) The phenomenon of the anisotropy of various kinds of pressed refractory materials, as well as the influence exercised by a number of essential technological factors upon structure has hitherto not been investigated and therefore makes further research work in this direction necessary.

There are 1 figure, 4 tables, and 9 references, 9 of which

are Soviet.

ASSOCIATION: Khimiko-tekhnologicheskiy institut im. Mendeleyeva (Chemical-

Technological Institute imeni Mendeleyev)

Card 3/3

DAVIDYAN, V. T.

USSR/Mines and Mining Mining Equupment Feb 1948

"Primary Results of the Application of Type SGK Metal Pillars in the Don Basin," M. N. Geleskul, V. T. Davidyan, Engineers, $3\frac{1}{2}$ pp

"Ugol" No 2 (263)

Describes parts of subject pillar, and gives brief account of each part. They are stronger than wooden pillars. Mentions fact that miners will be charged for using too many of these pillars, above and beyond planned number.

PA 61177

DAVIYAN, V.M., inzh.; DAVIDYAN, Zh.D., inzh.

Series of synchronous generators with increased frequency and self-excitation by selenium reatifiers. Vest. elektroprom. 34 no.8:19-23 Ag '63. (MIRA 16:9)

(Electric generators) (Electric current rectifiers)

DAVID'YANTS, A.

25439

Komsomol'tsy Leningrada v Bor'be za Tekhnicheskiye Progress. Holodoy Bol'shevikh,
1949. No. 15, s. 10-45

So: LETOFIS' No. 34

S/152/61/000/009/004/004 B139/B101

AUTHOR:

Davidyants, A. A.

TITLE:

Aromatic hydrocarbons in the gasoline and ligroin fractions of paraffinic petroleum from Nebitdag

PERIODICAL:

Izvestiya vysshikh uchebnykh zavedeniy. Neft' i gaz, no. 9,

1961, 67 - 72

TEXT: The author studies the aromatics contained in Nebitdag petroleum which is processed in Baku and Groznyy. The gasoline fraction (23-150°C) and the ligroin fraction (150-200°C) served as test material. The gasoline fraction was brought to the narrow fractions by means of a Gadaskin column [Abstracter's note: The Gadaskin column is not described]: 1) up to 60°C; 2) 60-95°C (benzene fraction); 3) 95-122°C (toluene fraction); 4) 122-150°C (xylene fraction). Their constants $(d_A^{20}; n_D^{20} \text{ and aniline point})$

Card 1/4

Aromatic hydrocarbons in the ...

S/152/61/000/009/004/004 B139/B101

were determined. The aromatics contained in the individual narrow gasoline fractions were determined by treating with sulfuric acid, oxidation with KMnO4, and from the aniline points. The portions of the individual aromatics in % by weight, referred to the gasoline fraction and to the crude oil, are listed in Table 4.

Table 4:

Individual hydro	carbons in gasoline	in petroleum
benzene toluene ethyl benzene m-xylene p-xylene o-xylene	3.45 6.60 1.46 4.74 2.32 1.56	0.31 0.59 0.13 0.43 0.21 0.14

For determining the total content of aromatics in the ligroin fraction, the sulfuric-acid and the aniline-point method were used simultaneously. 13.54% by weight of aromatics were found in the ligroin fraction by the sulfuric-

Card 2/4

S/152/61/000/009/004/004 B139/B101

Aromatic hydrocarbons in the ...

acid method, and 13.60% by weight according to aniline points. Then, the aromatics were sulfonated with 98.5% sulfuric acid, the sulfonic acids were separated, and the resulting aromatics were rectified. The temperatures at which the individual fractions were obtained in the rectifying column, the quantitative portion and the constants of each fraction were determined and compared with the data of literature. The individual hydrocarbons were identified 1) by oxidation with potassium permanganate; 2) by bromination according to Gustavson; 3) with phthalic anhydride. The narrow fraction 180-200°C where naphthalene was assumed to be present, was separated from the ligroin fraction. From this narrow fraction, naphthalene picrate melting at 149.2 - 150°C was obtained by means of picric acid. The ligroin fraction of the Nebitdag crude oil contained p-ethyltoluene, mesitylene, pseudocumene, p-cymene, durene, and naphthalene. There are 6 tables and 14 references: 13 Soviet and 1 non-Soviet.

ASSOCIATION: Azerbaydzhanskiy institut nefti i khimii im. M. Azizbekova (Azerbaydzhan Institute of Petroleum and Chemistry imeni M. Azizbekov)

Card 3/4

DAVIDYANTS, G.P., germy incheser.

Improvement of engineering and equipment in hydraulic epen pit excavations. Ger.shur.ne.10:22-27 0 '55. (MIRA 9:2)

(Hydraulic engineering) (Strip mining)

AUTHOR:

Davidyants, G. P.

SOV/131-58-9-3/11

TITLE:

On the Safe Distance of the Hydraulic Excavator From the Excavating Region in the Surface Working of Refractory Clay (O bezopasnom rasstoyanii gidromonitora ot poverkhnosti

zaboya na kar'yerakh ogneupornykh glin)

PERIODICAL:

Ogneupory, 1958, Nr 9, pp. 403 - 409 (USSR)

ABSTRACT:

According to the safety rules this distance ought to be not less than the lift. In this case the physical and mechanical qualities of the scoured-out rocks and the method of washing out is not considered. According to the author's observations this distance may for many kinds of rocks be essentially less than the lift. Thus, a waste of energy powering the water jet can be avoided. The author accomplished his investigations in the mines Semiluki, "Strelitsa Dal'nyaya", "Bakhcheyev", "Orlov Log", and "Sredniy". In table 1 the results are given. Also the evidence presented by the trust "Gidromekhanizatsiya", and treated by D'yakov, and the recommendations by Nikonov are mentioned. The data obtained have to be checked in any concrete case. Considering

Card 1/2

sov/131-58-9-3/11 On the Safe Distance of the Hydraulic Excavator From the Excavating Region in the Surface Working of Refractory Clay

the safety rules, the breakdown coefficients which at present can be recommended are given in table 2. In tables 1,2 and 3 hydraulic excavators with remote control are shown. There are 4 figures and 2 tables.

ASSOCIATION: Leningradskiy institut ogneuporov (Leningrad Institute

of Refractories)

Card 2/2

DAVIDYANTS, G. P., Cand of Tech Sci -- (diss) "Investigation of the Technology of Hydromechanized Stripping Work, " Leningrad, 1959, 26 pp (Leningrad Mining Institute im G. V. Plekhanov) (KL, 1-60, 122)

DAVIDYANTS, G.P.

Current state and prospects for expanding the raw materials base for the Semiluki Refractories Plant. Ogneupory 29 no.12:544...550 164.

1. Gosudarstvennyy soyuznyy institut po proyektirovaniyu pred-priyatiy gornorudnoy promyshlennosti.

"APPROVED FOR RELEASE: Thursday, July 27, 2000 CIA-RDP86-00513R00050981

DAVIDYANTS G.P., kand tekhn nauk

Self-propelled equipment for hydraulic mechanization. Gor.zhur. no.3:42-45 Mr 165. (MIRA 18:5)

1. Gosudarstvennyy soyuznyy institut po proyektirovaniyu predpriyatiy gornorudnoy promyshlennosti, Leningrad.

Major overhaul of bridges. Put' 1 put.khoz. 4 no.10:34 0

(MIRA 13:9)

'60.

1. Nachal'nik otdela iskusstvennykh scoruzheniy, g. Rostov-na-Donu

(for Undzhiyev). 2. Inshener mostoispytatel noy stantsii, g.

(for Undzhiyev). And yants).

(Railroad bridges--Maintenance and repair)

Construction of municipal central heating systems and their operation.

Enal.-kom. khos. 3 no.5:21-24 ky '53.

(Heating from central stations)

IMANIN, A.A., laureat Stalinskoy premii; Davidyanys, N.M., innhener.

Industrial methods of laying heating system networks. Biul.stroi.tekh. 10 (NURA 6:11)

no.16:1-3 N '53. (Heating from central stations)

"APPROVED FOR RELEASE: Thursday, July 27, 2000 CIA-RDP86-00513R00050981

Municipal underground utilities tunnels and their efficient construction.

(MIRA 6:5)

Gor.khos.Mosk. 27 no. 3:15-20 Mr 153.

(Noscow--Municipal engineering)

DAVIDYANTS, N.N., inshener; LYAMIN, A.A., inshener; MURAVIN, A.V., inshener.

Experience in constructing a city water reservoir by industrial methods.

Gor,khoz,Nosk. 28 no.4:23-28 Ap *54.

(Water-storage)

DAVIDYANTS, N.M., inshener; LYAMIN, A.A., inshener, laureat Stalinskoy premil; PARFENOV, S.G., inshener.

Construction of sewage conduits using large reinforced concrete blocks. Stroi.prom. 32 no.4:35-38 Ap 154. (MLRA 7:5) (Sewers, Concrete)

DAVIDYANTS, N.M., inshener; LYAMIN, A.A., inshener, laureat Stalinskoy
press.

Concrete conduits for underground service pipes made of precast
reinforced ribbed concrete blocks. Rats. i isobr.predl. v stroi.
no.90:3-10 '54. (MIRA 8:10)

(Goncrete conduits)

DAVIDYABTS, N.M., inshener; LYANIE, A.A., inshener, laureat Stalinskoy

Precast production of sewage conduits made of large reinforced concrete blocks. Rats.1 isobr.predl. v stroi. no.90:11-17 '54.

(Sewers, Concrete)

(NLRA 8:10)

DAVIDYAHTS, N., LYAMIH, A.

Precast reinforced cencrete for building underground cenduits.

Zhil.-kem.khes. 5 no.8:17-19 '55.

1. Rudeveditel' masterakey No. 6 "Mespedzempreyekta" (for Davidyants); 2. Hachal'nik Sekter 6 "Mespedzempreyekta" (for Davidyants); (for Lyamin).

(Cencrete cenduits)

DAVIDYABETS, N.M., inchener; LYAMIN, A.A., inchener, laureat Stalinskoy premit

Experience in designing and building city sewage conduits made of precast reinforced concrete. Gor. khoz. Mosk. 29 no.6:25-30 Je 155. (MIRA 8:8)

(Moscow--Sewers, Concrete)

"APPROVED FOR RELEASE: Thursday, July 27, 2000 CIA-

CIA-RDP86-00513R00050981

LYAMIN, Anatoliy Aleksandrovich, inzbener; SKVORTSOV, Aleksandr Aleksandrovich, kandidat tekhnicheskikh nauk; DAVIDYANTS, N.M., inzbener, nauchnyy redaktor; NINKMYAGI, D.K., redaktor izdatel stva; TOKER, A.M., tekhnicheskiy redaktor

[Structure] components of beating networks made of precast reinforced

[Structurel components of heating natworks made of precast reinforced concrete] Stroitel'nye konstruktsii teplovykh setei iz sbornykh zhelezobetonnykh detalei. Moskva, Gos.izd-vo lit-ry po stroit. i arkhit., 1957. 135 p. (MLRA 10:10)

(Heating pipes) (Precast concrete)

DAVIDYANTS, Nikita Mikhaylovich; KARAGODIN, Artem Leonidovich; KARAGODIN, Vladimir Leonidovich; KOSTOMAROV, V.M., red.; CHURINOV, A.I., red., izd-va; LELYUKHIN, A.A., tekhn. red.

[City drainage systems; design and construction] Gorodskie vodostoki; proektirovanie i stroitel'stvo. Moskva, Izd-vo M-va kommun. khoz. RSFSR, 1961. 181 p. (MIRA 14:11)

(Sewerage)

"APPROVED FOR RELEASE: Thursday, July 27, 2000 CIA-RDP86-00513R00050981

DAVIDYANTS, N.M.; VUL'F, L.A.; LYAMIN, A.A.

Economic problems of the construction of utility conduits for underground structures. Gor. khoz. Mosk. 35 no.11:13-23 N

'61. (Moscow--Underground construction)

SOSYANTS, V.G., inzh.; YUDIN, V.A., kand. tekhn.nauk; KNORRE, V.E., inzh.; LANTSEERG, Yu.S., inzh.; DAVIDYANTS, N.M., inzh.; GEZENTSVEY, L.B., kand. tekhn. nauk; YEGOROV, P.A., inzh.; FAYNBERG, E.S., inzh.; BAGDASAROV, S.M., inzh.; GUREVICH, L.V., kand. tekhn. nauk; CHERNYSHOV, B.G., inzh.; GADZHINSKIY, T.G., inzh.; ZASOV, I.A., kand. tekhn.nauk; BALOVNEV, V.I., kand. tekhn.nauk; GIRSHMAN, Ye.Ye., prof., red.; DZHUNKOVSKIY, N.N., prof., red.; BOLOTINA, A.V., red. izd-va; LELYUKHIN, A.A., tekhn. red.

[Manual for the design, construction, and maintenance of urban roads, bridges, and hydrotechnical structures]
Spravochnik po proektirovaniiu, stroitel stvu i ekspluatatsii gorodskikh dorog, mostov i gidrotekhnicheskikh soruzhenii. Red. kol.E.E.Gibshman,N.N.Dzhunkovskii, P.A. Egorov. Moskva, Izd-vo M-va kommun.khoz.RSFSR. Vol.3.
[Roads] Dorogi. 1963. 814 p. (MIRA 16:7) (Roads)

LYAMIN, A.A., inzh.; FILIPPOV, M.F., inzh.; DAVIDYANTS, N.M., inzh.

Use of precast reinforced concrete in the construction of heatsupply networks. Vod. i san. tekh. no.6:25-28 Je '62. (MIRA 15:7)

(Pipe, Concrete)

(Precast concrete construction)

"APPROVED FOR RELEASE: Thursday, July 27, 2000 CIA-RDP86-00513R00050981

KARAGODIN, Vladimir Leonidovich; DAVIDYANTS, Rikita Kikhaylovich;

[City drainage systems] Gorodskie vodostoki. 2. izd., isp.
i dop. Moskva, Stroiizdat, 1964. 251 p. (MIRA 18:2)

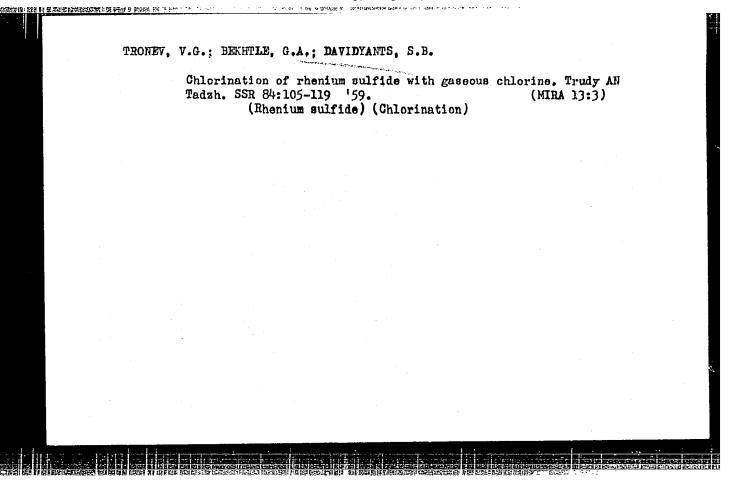
"APPROVED FOR RELEASE: Thursday, July 27, 2000 CIA-RDP86-00513R00050981

MANUELYAN, M.G., akademik; MANUKYAN, R.V., inzh.; DAVIDYANTS, N.S., inzh. Transparent glazes on a base of "erevanite." Stek. i ker. 22

(MIRA 18:6) no.6:14-15 Je '65.

1. Ysrevanskiy nauchno-issledovatel'skiy institut khimii Gosudarstvennogo komiteta khimicheskey promyshlennesti pri Gosplane SSER.

"APPROVED FOR RELEASE: Thursday, July 27, 2000 CIA-RDP86-00513R00050981



"APPROVED FOR RELEASE: Thursday, July 27, 2000 CIA-RDP86-00513R00050981

TRONEV, V.G.; DEKHTLE, G.A.; DAVIDYANTS, S.B.

Chlorination of rhenium sulfide with a mixture of chlorine and oxygen.

Trudy AN Tadzh. SSR 84:121-127 '59. (NIRA 13:3)

(Rhenium sulfide) (Chlorination)

TRONEY, V .G.; BASITOVA, S.M.; BEXHTLE, G.A.; DAVIDYANTS, S.B.

Behavior of rhenium during the chlorination of molybdenite.

Trudy AN Tadsh. SSR 84:129-136 159. (MIRA 13:3)
(Rhenium) (Molybdenite) (Chlorination)

s/697/61/000/000/002/018 D_{228}/D_{303}

AUTHORS:

Basitova, S. M. and Davidyants, S. B.

TITLE:

Side extraction of rhenium from molybdenite during its

chlorination

SOURCE:

Akademiya nauk SSSR. Institut metallurgii im. A. A. Baykova. Institut mineralogii, geokhimii i kristallokhimii redkikh elementov. Mezhduvedomstvennaya komissiya po redrikh elementov. Hezhduvedomstvenhaya komissiya po redkim metallam. Vsesoyuznoye soveshchaniye po probleme reniya. Moscow, 1958. Reniy; trudy soveshchaniya. Mos-cow, Izd-vo AN SSSR, 1961, 20-25

TEXT: Previous research by G. G. Urazov, I. S. Morozov, D. I. Chizhikov, V. I. Spitsyn and other scientists, and also by metallurgists of the Institut khimii Akademii nauk Tadzhikskoy SSR (Institute of Chemistry, Academy of Sciences, Tadzhik SSR), has shown that chlorination is a satisfactory method of extracting metals from their ores, particularly in the case of molybdenite. Since Re always occurs in Mo sulfide, the authors therefore decided to study Card 1/3

Side extraction of ...

5/697/61/000/000/002/018 D228/D303

its behavior during the chlorination of molybdenite in order to ascertain whether the side recovery of Re in this process is a feasible proposition. The chemistry of the reactions of ReS, and MoS2 with Cl2 in the presence of 02 is first discussed, after which the experimental procedure and apparatus are described and illustrated by means of diagrams. The results of the tests indicate that 90% of the Re in molybdenite sublimes are readily-volatile ReO3Cl when powdered samples are reacted with Cl, and O, in the volume ratio 1:3, in the presence of an additional supply of 0, over the molybdenite. About 0.5% of the total quantity of Mo also sublimes with the Re as the dioxychloride. Since there is a 280C difference in the b.p. of the two oxychlorides, and in view of the low vapor tension of MoO2Cl2 at temperatures close to the b.p. of ReO3Cl, it is shown how fractional distillation allows the degree of Re extraction to be brought to 95%. The authors found,

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Card 2/3

Side extraction of ...

S/697/61/000/000/002/018 D228/D303

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too, that if the ratio of Re to Mo is 1:1250 in the original concentrate, its average in the absorbents after chlorination comprises 1:5. At this level the two elements can be separated by any of the existing methods. Thus, it is concluded that these data may be used for developing the technology of the commercial side-extraction of Re from molybdenite. There are 3 figures and 10 Soviet-bloc references.

Card 3/3

1043, 1160, 1136 5.2200

s/078/61/006/006/002/013 B110/B206

AUTHORS:

Glukhov, I. A., Davidyants, S. B., Yunusov, M. A.,

Yel'manova, N. A.

TITLE:

Chlorination mechanism of rhenium heptasulfide Re₂S₇

PERIODICAL:

Zhurnal neorganicheskoy khimii, v. 6, no. 6, 1961, 1264-1266

TEXT: The authors wanted to determine some intermediate stages of the $\textbf{rhenium heptasulfide chlorination:} \quad \textbf{ReS}_2 \longrightarrow \cdots \longrightarrow \textbf{ReSCl}_2 \longrightarrow \textbf{ReCl}_4 \longrightarrow \textbf{ReCl}_5.$ It was obvious to suppose (Ref. 1: S. B. Davidyants et. al: Tr. Akademii nauk Tadzh. SSR, 1958, v. 34, no. 2, p. 105) that besides these known stages between ReS₂ and ReSCl₂, the intermediate product ReS₂Cl₂ was formed. Saturated sulfides (e.g., that of rhenium) react readily with free chlorine, while saturated oxides react only at red heat. Ç1 Ç1

 $S=Me=S+Cl_2\rightarrow S=Me-S$ forms probably in this connection under opening of the first double bond, followed by the opening of the second one. Only Card 1/4

S/078/61/006/006/002/013 Chlorination mechanism of rhenium ... B110/B206

substitution is possible for saturated $\operatorname{Re}_2 s_7$ °. As the valence of Re drops from 7 (Re₂S₇) to 5 (ReCl₅), the reaction must take its course over a number of intermediates. The synthetic Re2S7 reacts with chlorine already at low temperatures. It should therefore be possible to observe a number of unstable intermediates under mild reaction conditions. Re2S7 was produced by precipitation of a potassium perrhenate solution with ammonium sulfide (8% sulfide sulfur). After washing out by decanting with hot hydrochloric acid (70-80 ml concentrated HCl to 1 1 H20), drying took place at 160°C in a CO, current. In order to prevent exothermic heating, a dry chlorine-carbon dioxide mixture (Cl:CO2 = 1:5) was conveyed through 3-5 g Re₂S₇ in an electric glass furnace. The optimum temperature was established to be around 120°C during experiments at temperatures between 25 and 180°C. At lower temperatures, chlorination did not proceed quantitatively, and at higher ones, the intermediates were chloringted further. In the CO, current, the water was first totally removed, then Card 2/4

23076 S/078/61/006/006/002/013 B110/B206

Chlorination mechanism of rhenium ...

the C1-CO2 mixture was introduced at a rate of 0.2 1/hr for 1-1.5 hr at 100°C, and for 2-3 hr at 120°C under development of sulfur chlorides. intermediate obtained was well soluble in water and alcohol in contrast to the final product, thus making it possible to control the completeness of chlorination. The elementary analysis produced as the average of three investigations: Re = 61.12; S = 15.29; Cl = 22.37%, which agreed with the calculated values for Re₂S₃Cl₄. The rhenium thiochloride formed probably according to Re_2S_7 + 4Cl_2 = $\text{Re}_2\text{S}_3\text{Cl}_4$ + 2 S_2Cl_2 , is an amorphous (established roentgenographically), dark-brown powder, well soluble in water and ethyl alcohol, insoluble in gasoline, chloroform and ether. When its aqueous solution is acidified, alkalized and boiled, hydrolysis takes place under formation of a flaky, dark-brown precipitate and formation of hydrochloric acid. It is exidized in alkaline solution by bromine, chlorine and perhydrol to alkali perrhenate. In order to investigate its further reactions, dry chlorine gas was introduced at 400-450°C. ReClg and sulfur chloride were formed thereby. Toward the end of reaction, the furnace was kept for one hr at $400^{\circ}\text{C}_{\odot}$ A light-brown powdery residue was then formed. Card 3/4

S/078/61/006/006/002/013 B110/B206

Chlorination mechanism of rhenium ...

Its analysis produced the thiochloride of tetravalent rhenium ReSCl₂, the analysis results of which in %: Re = 63.91; S = 10.56; Cl = 23.71 agree well with the calculated values. Thus, the same intermediate thiochloride product forms during the chlorination of Re₂S₃Cl₄ between 400 and 500°C as during the chlorination of ReS₂: $2\text{ReS}_2 + 3$ Cl₂ = $2\text{ReSCl}_2 + \text{S}_2\text{Cl}_2$ and $2\text{Re}_2\text{S}_3\text{Cl}_4 + \text{Cl}_2 = 4\text{ReSCl}_2 + \text{S}_2\text{Cl}_2$. Further chlorination of ReSCl₂ at 450-500°C leads to the formation of volatile ReCl₅, which concludes the chlorination process: $2\text{ReSCl}_2 + 4\text{Cl}_2 = 2\text{ReCl}_5 + \text{S}_2\text{Cl}_2$. The entire chlorination process of Re₂S₇ proceeds in the following way: Re₂S₇ \longrightarrow ReSCl₂ \longrightarrow ReCl₅. The separated thiochlorides will be studied in more detail at a later date. There are 2 references: 1 Soviet-bloc and 1 non-Soviet-bloc.

SUBMITTED: May 18, 1960

Card 4/4

S/078/63/008/001/010/026 B101/B186

AUTHORS:

Glukhov, I. A., Davidyants, S. B., Yel'manova, N. A.,

Yunusov, M. A.

TITLE:

Synthesis of rhenium sulfides and oxysulfides from rhenium

thiochlorides

PERIODICAL: Zhurnal neorganicheskoy khimii, v. 8, no. 1, 1963, 94-95

TEXT: The synthesis of the hitherto unknown compounds ReS, Re₂S₃, ReOS and Re₂S₃O₂ is described. ReS was obtained by heating ReSCl₂ in a current of hydrogen. The liberation of HCl begins at 350°C. After 1.5 to 2 hr the substance is heated at 500°C until no HCl can be traced in the H₂. In the same way, Re₂S₃ is obtained from Re₂S₃Cl₄. Both substances are steel gray powders which do not change in air and are more stable towards perhydrol and bromine water than Re₂S₇ and ReS₂. From the blurred Debye patterns it is concluded that the synthetized sulfides are cryptocrystalline. ReOS and Re₂S₃O₂ were obtained from ReSCl₂ and Re₂S₃Cl₄, respectively, by heating at Card 1/2

Synthesis of rhenium sulfides...

5/078/63/008/001/010/026 B101/B186

350 to 500°C in water-vapor-containing CO2. The reaction is terminated in The oxysulfides are black, amorphous powders.

ASSOCIATION: Institut khimii Akademii nauk Tadzhikskoy SSR (Institute of Chemistry of the Academy of Sciences Tadzhikskaya SSR)

SUBMITTED:

April 5, 1962

Card 2/2

GLUKHOV, I.A.; DAVIDYANTS, S.B.; YEL'MANOVA, N.A.; YUNUSOV, M.A.

Preparation of sulfides and oxysulfides from rhenium sulfochlorides. Zhur.neorg.khim. 8 no.1:94-95 Ja '63.

(MIRA 16'5)

1. Institut khimii AN Tadzhikskoy SSR.

(Rhenium sulfides)

POROSHIN, K.T., akademik; DAVIDYANTS, S.B.; BURICHENKO, V.K.; BUIGAKOVA, L.V.

Synthesis of alkaloid-peptide compounds. Dokl. AN SSSR 156 no. 5:1118-1120 Je '64. (MIRA 17:6)

1. Institut khimii AN TadzhSSR. 2. AN TadzhSSR (for Poroshin).

POROSHIN, K.T., akademik; DAVIDYANTS, S.B.; ISMAILOV, D.I.

Condensation of some amino acids with 2-phenylcinchoninic acid. Dokl. AN Tadzh.SSR 8 no.9:18-20 '65.

(MIRA 18:12)

1. Institut khimii AN Tadzhikskoy SSR. Submitted June 20, 1965. 2. Chlen-korrespondent AN Tadzhikskoy SSR (for Poroshin).

ACC NR. AP6032968

SOURCE CODE: UR/0425/66/009/009/0017/0021

AUTHOR: Burichenko, V. K. (Academician AN TadzhSSR); Poroshin, K. T.; Davidyants, S. B.; Kuzyat, L. S.

ORG: Chemistry Institute, AN Tadzhikskaya SSR (Institut khimii AN Tadzhikskoy SSR)

TITLE: Synthesis of phosphinic peptides and phosphinic acids modified with alkaloids

SOURCE: AN TadzhSSR. Doklady, v. 9, no. 9, 1966, 17-21

TOPIC TAGS: phosphinic acid, peptide, alkaloid

ABSTRACT: Syntheses of phosphinic peptides and phosphinic acids modified with the alkaloids cytisine and salsolidine by using β -(N-cytisyl)propionic acid and newly synthesized β -(N-salsolidyl)propionic acid were carried out. The condensation of phosphinic peptides with the alkaloids was carried out by using the mixed anhydride methods

$$R'' > N - (CH_2)_2 COOH + N (C_2H_5)_3 \xrightarrow{\text{C1OCOC}_2H_5}$$

$$R'' > N - (CH_2)_2 COOH \cdot N (C_2H_5)_3 C1OCOC_2H_5 \xrightarrow{\text{C1OCOC}_2H_5}$$

$$R'' > N - (CH_2)_2 CO - O - CO - OC_2 H_5 + COOHCH (C_6H_6) PO (OC_7H_5)_3 \xrightarrow{\text{N} (C_7H_6)_3}$$

$$R'' > N - (CH_7)_2 CO - NHCHRCO - NHCH (C_6H_6) PO (OC_7H_6)_3 + CO_7 + C_7H_6 OH + HBf \cdot N (C_7H_6)_3$$

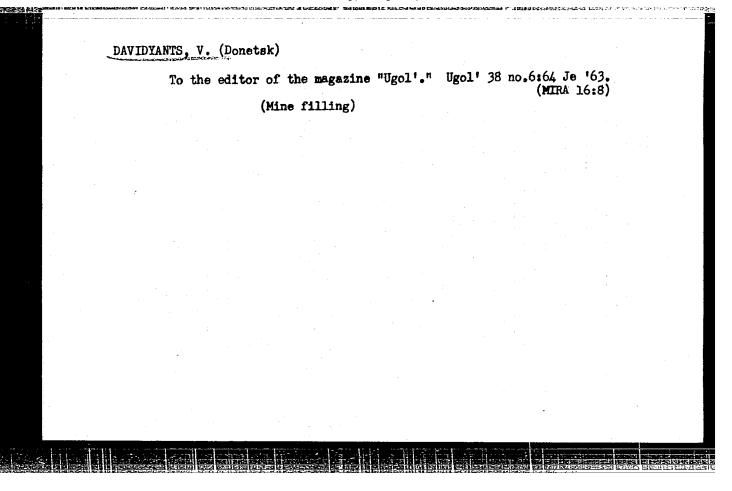
Card 1/2

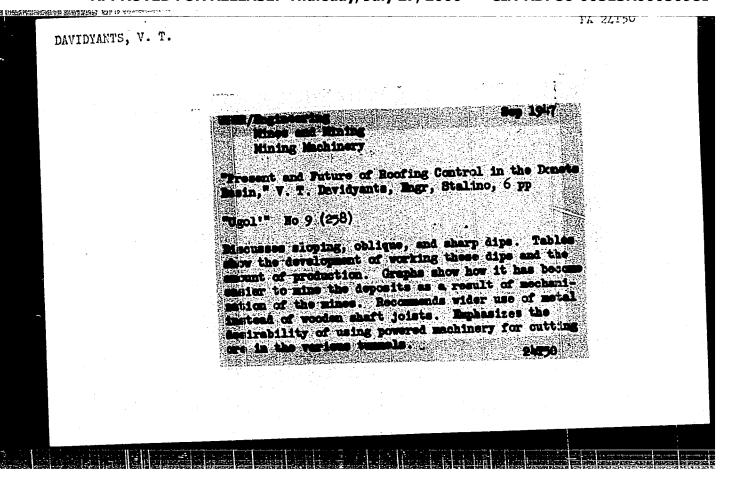
ACC NR: AP6032968

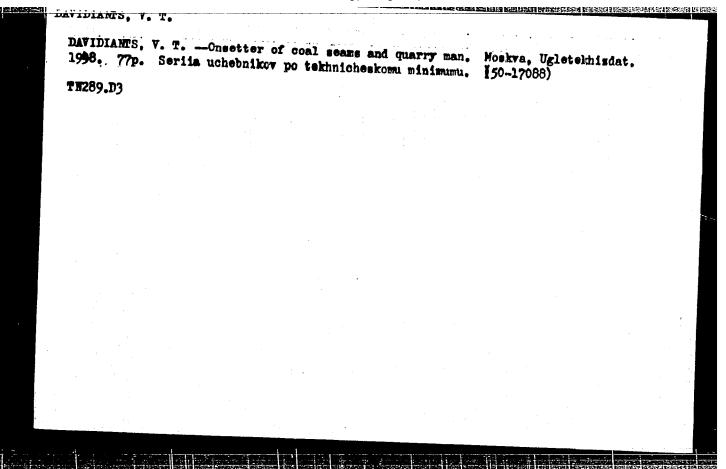
A similar reaction was carried out between alkaloid derivatives of propionic acid and α -aminobenzylphosphinic acid; it gave diethyl β -(N-cytisyl)propionyl- α -aminobenzylphosphinate. The phosphinate (I) and diethyl β -(N-salsolidyl)propionyl- α -aminobenzylphosphinate. The ester group of (I) was saponified, and the corresponding β -(N-cytisyl)propionyl- α -aminobenzylphosphinic acid was obtained. The synthesis of alkaloid derivatives of phosphinic acids of the type R">N-CH₂-PO(OH)₂, α -(N-cytisyl)methylphosphinic acid and α -(N-salsolidyl)methylphosphinic acid, was performed by reacting heterocyclic imines (the alkaloids cytisine and salsolidine), paraformaldehyde and diethyl phosphite in absolute ethanol. The synthesis of diethyl γ -benzyl-N-carbobenzoxyglutamyl- α -aminobenzylphosphinate was also performed.

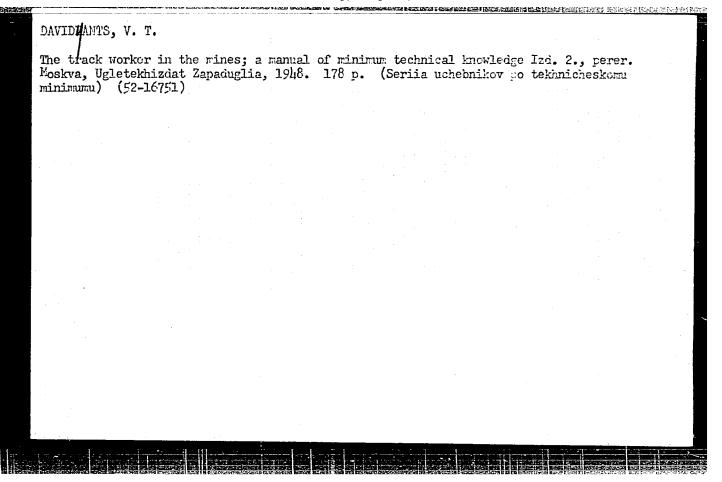
SUB CODE: 07/ SUBM DATE: 22Mar66/ ORIG REF: 004/ OTH REF: 008

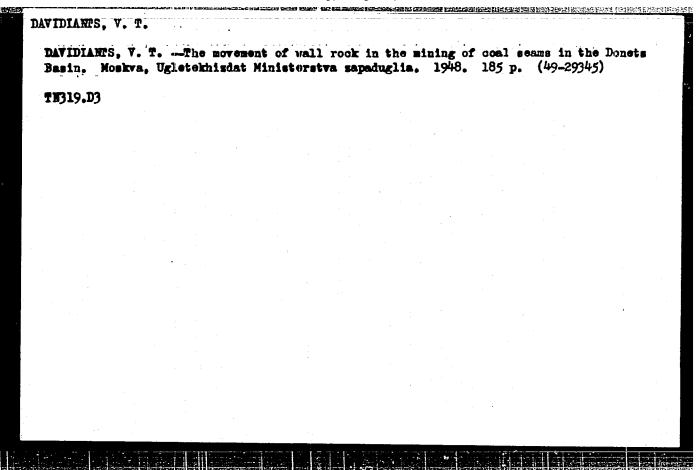
Card 2/2

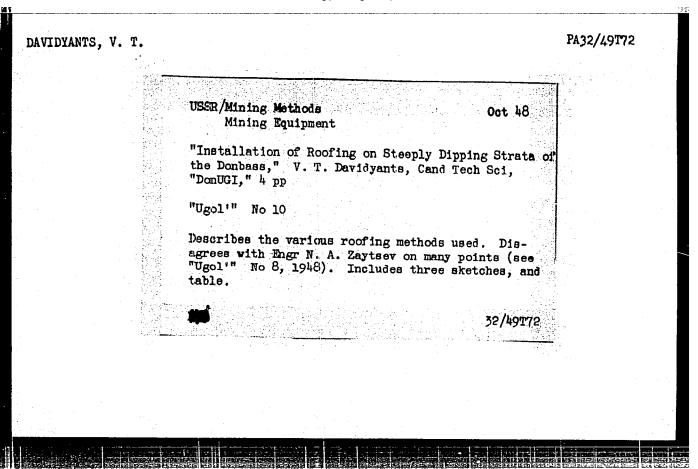


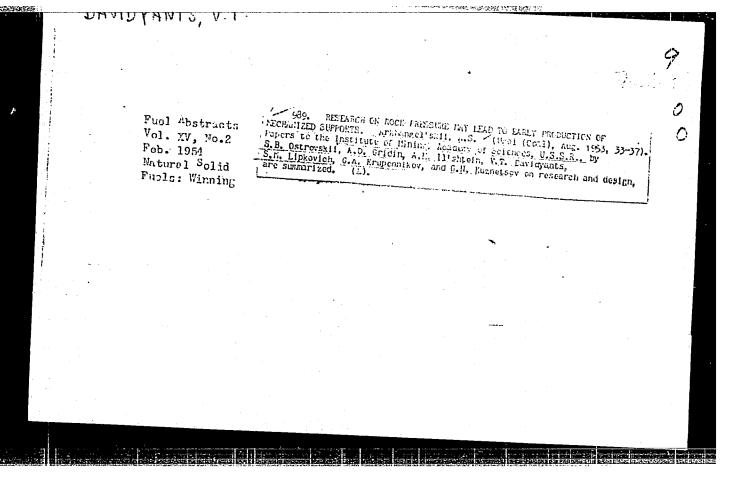












DAVIDYANTS, V. T. UBBR/Mining Card 1/1 Authors : Davidyants, V. T., Cand. of Techn. Sciences Title : Suggestions deserving consideration and further development Periodical 2 Mekh. Trud. Rab., 2, 32, March 1954 : Brief Discussion on a method of frontal extraction of coal as proposed Abstract by Dr. of Techn. Sc., G. A. Lomov. Initial calculations of this method show that this new method plus mechanized supports would enable a yield of 2000 tons of coal per 24 hours with a complement of workers usually required for a 60-ton yield. Author believes that this new proposal is one of the basic solutions for effective mechanization of coal extraction and merits consideration and further development. Institution Submitted

DAVIDYANTS, V.T.; KRUPENNIKOV, G.A.; KUZNETSOV, G.N.; PANOV, A.D.

Basic trends of an over-all study of the operation of mechanized supports. Ugol' 29 no.8:34-40 Ag '54. (MIRA 7:8)

1. DonUGI (for Davidyants). 2. PNIUI (for Krupennikov). 3. Vse-soyusnyy nauchno-issledovatel'skiy marksheyderskiy institut (for Kunnetsov). 4. Vse-soyusnyy nauchno-issledovatel'skiy ugol'nyy institut (for Panov). (Mine timbering)

DAVIDYANTS, V.T., kandidat tekhnicheskikh nauk; KOGAN, A.B., gornyy in-

Economy in applying metallic supports in preparatory mining of steeply slanted seams of the Donets Basin. Ugol: 30 no.4:20-26 Ap '55. (MIRA 8:6)

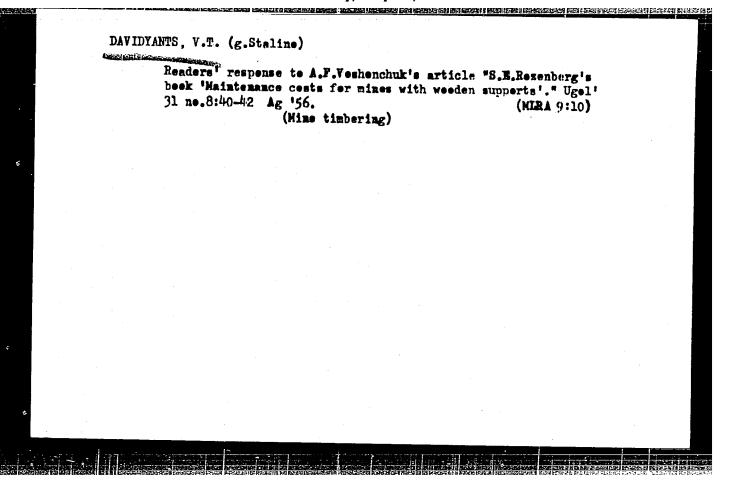
1. DonUGI

(Donets Basin -- Mine timbering)

ALL COLD AND A MARKET MARKET BANKERS OF BRIDE SERVICES SERVICES

DAVID'YANTS Vladimir Timofeyevich; KOGAH, Arkadiy Borisovich; GELESKUL, M.H., redaktor; SUROVA, V.A., redaktor; ALADOVA, Ye.I., tekhnicheskiy redaktor.

[Maintenance cost of preparatory mine openings timbered with new types of supports] Stoimost' poddershaniia podgotovitel'nykh vyrabotok, zakreplennykh novymi vidami krepei. Moskva, Ugletekhizdat, 1956. 139 p. (Mine timbering) (MIEA 9:6)



ROROVENKOVA, Z.A., technicheskiy redaktor

[Roof control by means of complete cave in] Upravlenie krovlei polnym obrusheniem. Moskva, Ugletekhizdat, 1957. 181 p.

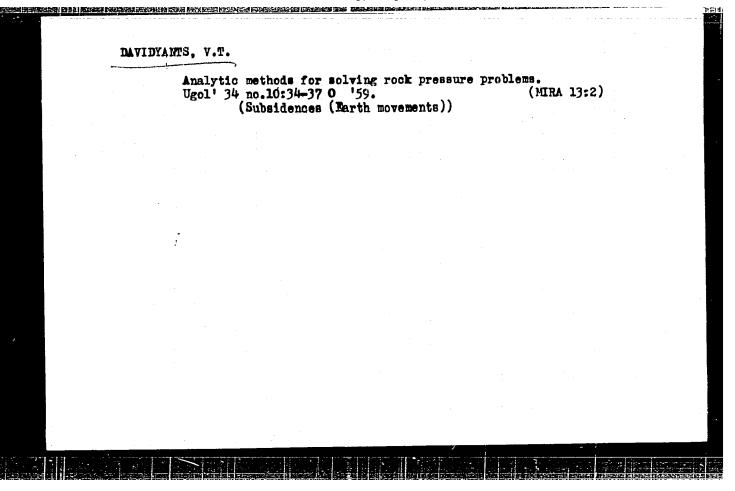
(Coal mines and mining)

(MIHA 10:9)

DAVIDYANTS, V.T., otvetstvennyy red.; PROSOROVSKAYA, V.L., tekhn. red.

[Standard procedures for roof control and timbering and expenditure norms for timering in Donets Basin mines] Tipovye pasporta upravleniia kroviei i krepleniia i normativy raskhoda krepezhnykh materialov dlia shakht Donbassa. Moskva, Ugletekhisdat, 1957. 220 p. (MIRA 11:9)

1. Kharkov. Donetskiy nauchno-issledovatel skiy ugol'nyy institut. (Mine timbering)

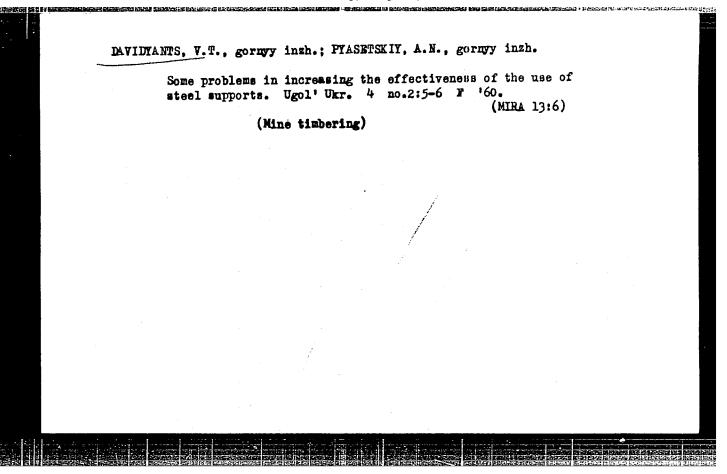


DAVIDYANTS, Vladimir Timofeyavich; KOZELEV, Gessel' Leybovich; RATNIKOVA, A.P., red.izd-wa; SABITOV, A., tekhn.red.

[Investigating manifestations of rock pressure in stopes with
new types of support] Issledovania prolavlenii gornogo
davleniia v ochistnyth sabolakh pri novykh vidakh krepei.
Moskva, Gos.nauchno-tekhn.isd-vo lit-ry po gornomu delu, 1960.

203 p.

(Rock pressure) (Stoping (Mining))



DAVIDYANTS, V.T. Concerning V.E.Zhukov's studies on roof control in steeply pitching seams. Ugol' Ukr. 4 no.7:42-43 J1 '60. (MIRA 13:8) (Donets Basin-Mine timbering) (Rock pressure)

DAVIDYANTS, V.T., kand.tekhn.nauk

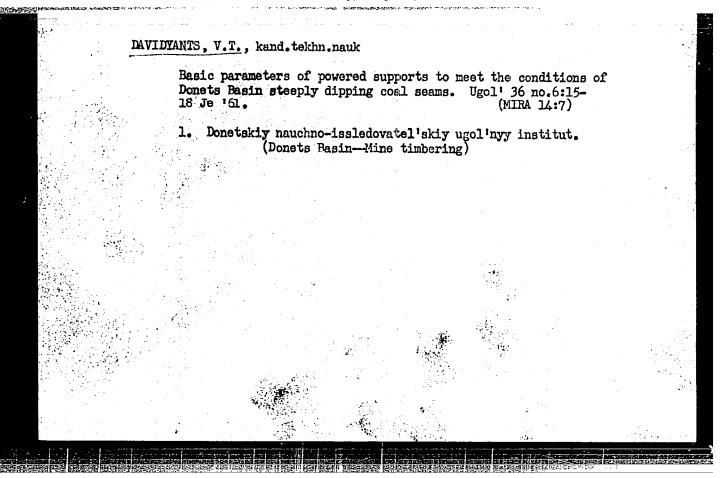
Necessary characteristics and standard dimensions of steel supports for stopes in the Donets Basin. Ugol' 35 no.2:30-35 F '60. (MIRA 13:5)

1. Donetskiy nauchno-issledovatel'skiy ugol'nyy institut. (Donets Basin--Mine timbering)

DAVIDYANTS, Vladimir Timofeyevich; RATNIKOVA, A.P., red.izd-va; MAKSIMOVA, V.V., tekhn. red.

[Improving methods of controlling roofs and supports in Donets Basin mines] Sovershenstvovanie sposobov i sredstv upravleniia krovlei i krepleniia na shakhtakh Donetskogo basseina. Moskva, Gos.nauchno-tekhn.izd-vo lit-ry po gornomu delu, 1961. 357 p. (MIRA 14:12)

(Donets Basin-Mine timbering)



ACCESSION NR: AP4042954

5/0102/64/000/004/0030/0036

AUTHOR: Davy*dyuk, G. D. (Davidyuk, G. D.) (Kiev); My*tuly*ns'ky*y, Yu. T. (Mitulinskiy, Yu. T.) (Kiev)

TITLE: Recognition of handwritten and machine-typed digits by the method of comparison with standards

SOURCE: Avtomaty*ka, no. 4, 1964, 30-36

TOPIC TAGS: pattern recognition, digit recognition, handwritten digit recognition, machinetyped digit recognition

ABSTRACT: The feasibility of digit recognition by comparing them with reference standards is considered. Methods of constructing the standards and of comparing the test digits are discussed; some experimental data is furnished. It is found that handwritten digits cannot be recognized by this method. Only well-typed digits can be recognized. Noise and defects (incomplete configuration)

Card 1/2

्रकार सन्दर्भ स्थापना । स्थापना संस्था स्थापना संस्था स्थापना स्थापना स्थापना स्थापना । स्थापना स्थापना स्थापन

ACCESSION NR: AP4042954

lower the reliability of recognition; at a noise of 12-17% of the black area in the digit contour, no recognition is possible. Orig. art. has: 5 figures and 3 formulas.

ASSOCIATION: none

SUBMITTED: 17Jun63

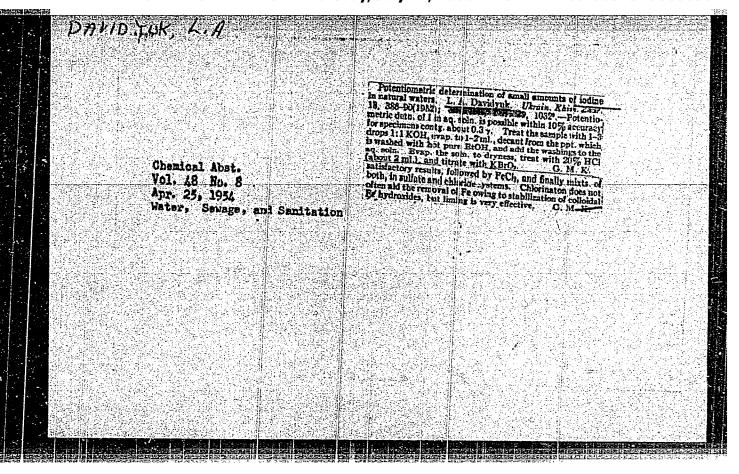
ENCL: 00

SUB CODE: IE,DP

NO REF SOV: 000

OTHER: 000

Card 2/2



DAVIDYUK, L.A. Polarographic determination of germanium in coal and lignite ashes. Dop. AN URSR no.3:401-405 '62. (NIRA 15:5) 1. Institut geologicheskikh nauk AN USSR. Predstavleno akademikom AN USSR V.G.Bondarchukom [Bondarchuk, V.H.] (Germanium—Analysis) (Coal—Analysis) (Polarography)

SOV/123-59-16-64424

Translation from: Referativary shurmal. Mashimostroyemiye, 1959, Mr 16, p 111 (USSR)

AUTHORS Proskuryakov, Yu.G., Davidyuk, V.I.

THE RESIDENCE OF THE PROPERTY OF THE PROPERTY

Wors Milling Cutter for Finishing High-Speed Gear Cutting TITLE:

PERIODICAL: Sb. statey. Chelyab, politekhm. in-t, 1958, wyp 9,5-11

The design of a worm milling outter with inserted chasers fitted with ABSTRACT:

soldered-on hard alley plates of the T5K10 grade, for finishing highspeed milling is described. The chasers are wedged in grooves and fastened by bolts in axial direction. The chasers are correctly fitted in axial direction by an adjustment ring with props; which is fastened to the body. The geometry of the chasers; the rear angle for the lateral cutting edges - 120, the front facet is chamfered at an angle of 50; the width of the chamfer for peripheral cutting edge - 0.8 mm, on the sides the chamfer gradually decreases from 0.8 to 0.2 mm at the root of the tooth; by this the stability of the edges is warranted. The cutter was tested by a flywheel of 400 mm in diameter and 50 kg weight fastened to the spindle. A gear (m = 9, x = 27) of 20KhNZA steel was machined which,

for the finishing, had a telerance of 1.08 - 1.35 mm. Cutting conditions:

Card 1/2 V = 134 m/minute; s = 1.7 and 2.5 mm/revolution. The basic parameters of

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Worm Milling Cutter for Pinishing High-Speed (lear Cutting

the cutter are given as well as the allowance for its manufacture, the drawings of the body, of the assembled milling cutter, of the hard alloy knife, of the reamer of the adjusting ring and the scheme of distribution of tolerance, and the drawing of the

B.B.P.

Card 2/2

